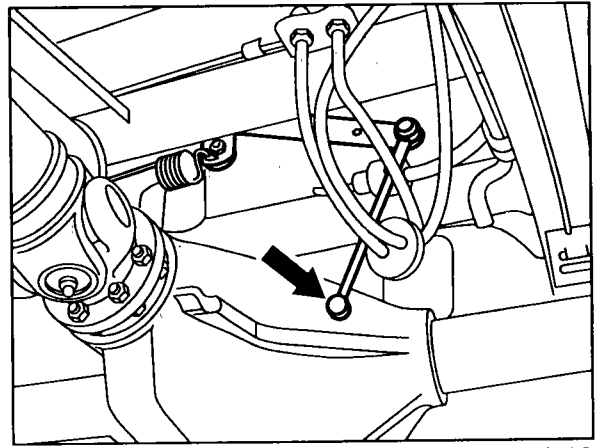


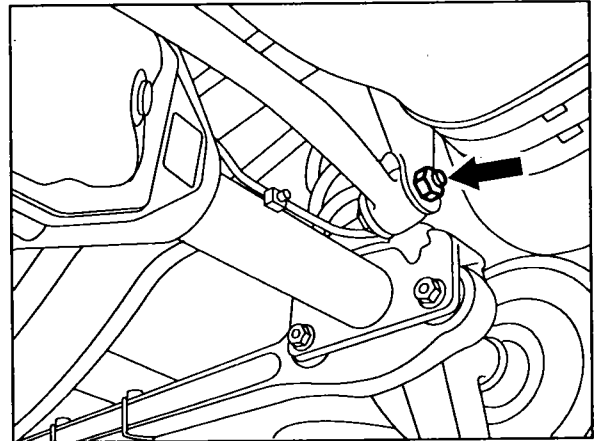
Removal

1 Detach linkage ALB governor from axle housing.



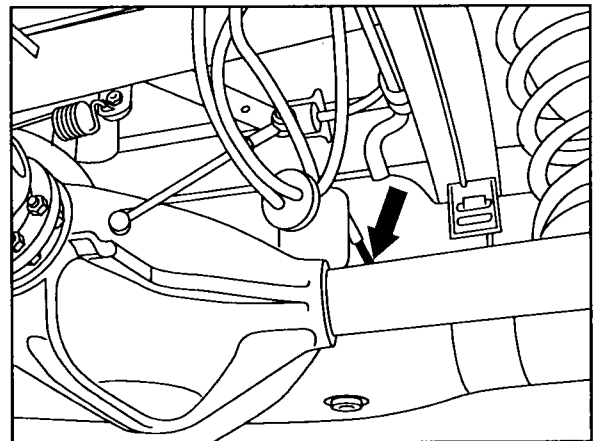
P42.80-0201-13

2 Detach control arm from frame.



P31.30-0204-13

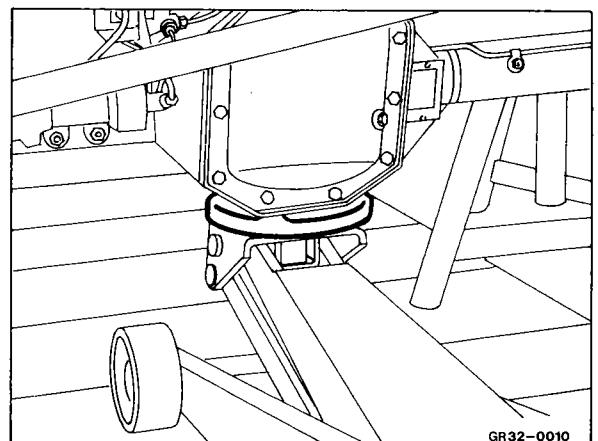
3 Release breather line over rear axle and remove.



P35.00-0208-13

4 Raise rear axle.

Note: Put chocks in front of front wheels.

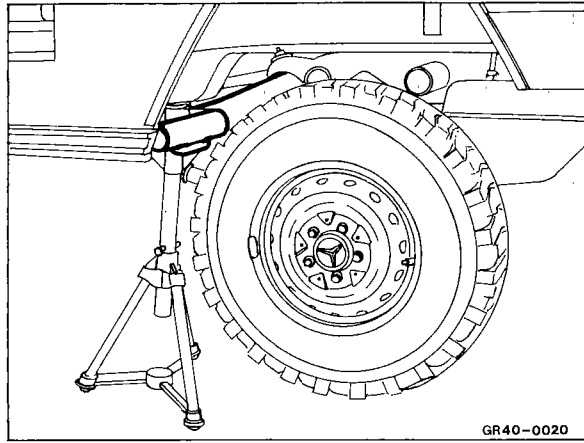


GR32-0010

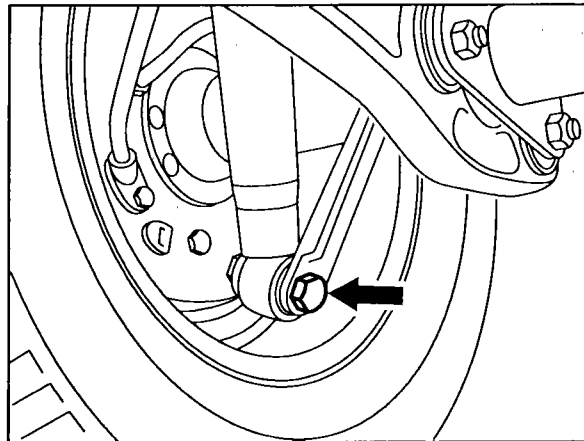
5 **Model 461:** Place stands under the tubular cross member of the body mounting respectively (see picture).

Note: Stand height approx. 75 cm. Place three-legged stands underneath in such a way that one leg projects outward. The shifting of the stands is possible by means of suitable tubes which are pushed through the frame cross tube.

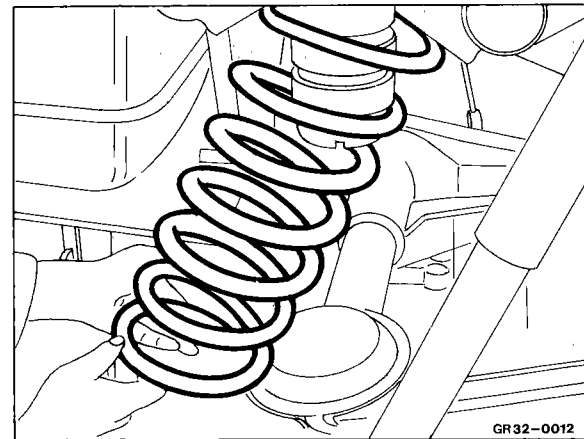
Model 463: Place support under frame in the area of the rear trailing arm brackets.



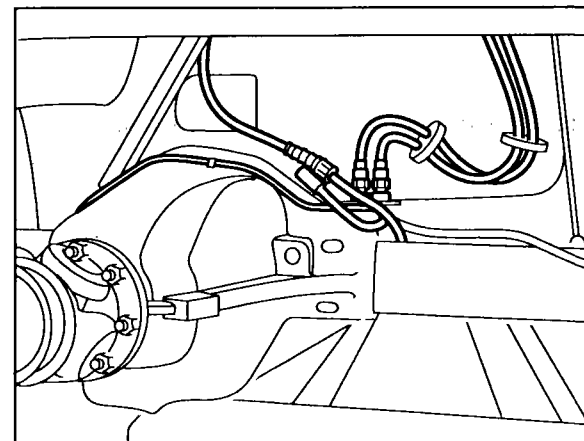
6 Unscrew nut on shock absorber and remove bolt.



7 Lower rear axle, remove springs.



Note: When lowering, pay attention to brake hose and lines. (Danger of breakage)



9 Check shock absorbers for function and condition, renew if required, for this purpose detach shock absorbers at the top from the mount, refer to 32.56 – 2.2/1.

10 Check rubber mount, renew if required.

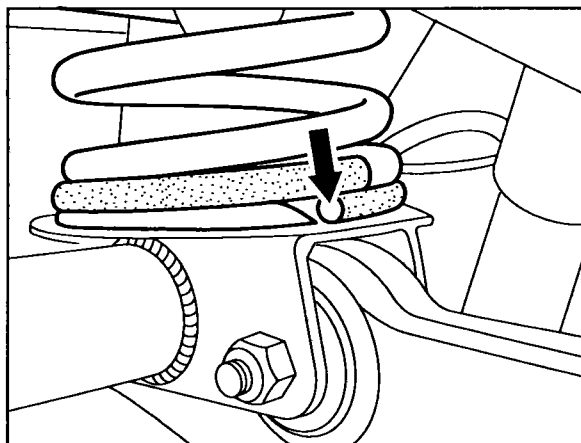
Installation

Note: Only install springs with same color code.

Install spring in such a way that the end of the spring rests against the stop of the spring retainer.

In **model 463** the first and the last winding of the rear springs are covered with a plastic hose (noise muffling).

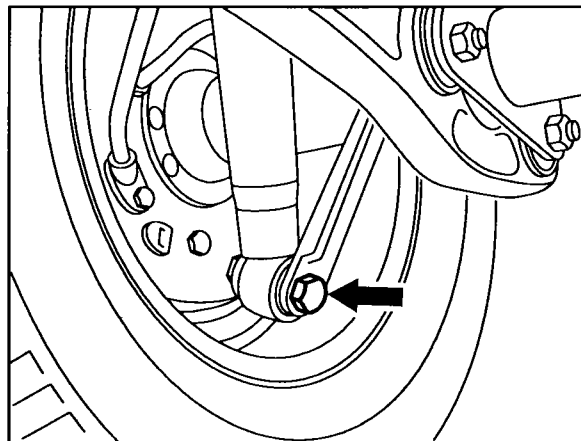
- 1 Install in reverse sequence.
- 2 Tighten transverse link to 210 Nm on frame.



P32.20-0217-13

3 Tighten fastening nuts of shock absorbers at bottom to 100 Nm.

Note: After installation of the spring check adjustment of ALB regulator, adjust if necessary. For checking and adjusting ALB regulator, refer to 42.



P32.25-0229-13