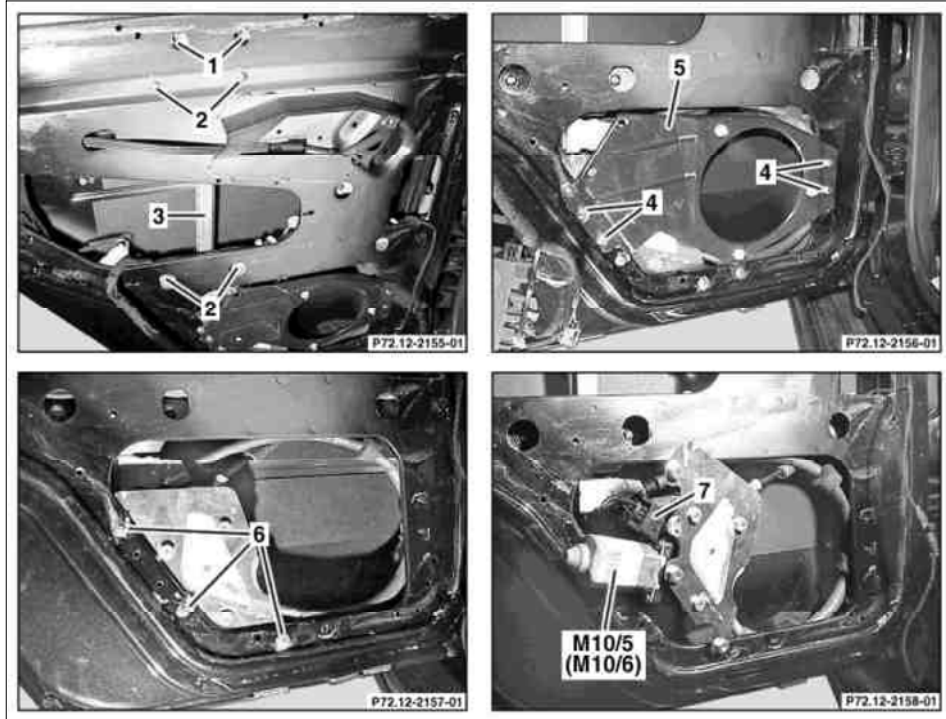


## MODEL 463.243 /245 /246 /248 /249 /323 /333 except CODE (979) Special protected version

- 1 Bolts  
 2 Bolts  
 3 Power window, guide rail  
 4 Bolts  
 5 Bracket  
 6 Bolts  
 7 Connector  
 M10/5 Left rear power window motor  
 M10/6 Right rear power window motor



P72.12-2161-06

	Remove/Install		
1	Remove door liner from rear door		AR72.12-P-1010GN
2	Remove loudspeaker in rear door		AR82.62-P-7874GN
3	Remove rear door control module		AR72.29-P-1100GN
4	Carefully remove door foil.	<b>Installation:</b> Check door foil, replace if necessary.	
<b>Danger!</b>	<b>Risk of injury</b> due to hands being crushed when window glass is not secured	Secure windows against falling down.	AS67.00-Z-0002-01A
5	Unscrew screws (1) from side window mount	<b>Installation:</b> Lightly position bolts (1), close side window for locating, then tighten bolts (1).	
6	Unscrew screws (2) from power window mount	<b>Installation:</b> Before tightening bolts (2) align power window guide rail (3) parallel to window frame	
7	Unscrew screws (4) for mount (5)		
8	Unscrew screws (6) from right rear/left rear power window motor (M10/5, M10/6)		
9	Disconnect connector (7) from right rear/left rear power window motor (M10/5, M10/6)		
10	Completely remove power window from rear door	Do not twist motor relative to the power window.	
11	Install in the reverse order		
12	Open side window, close and check for easy motion		