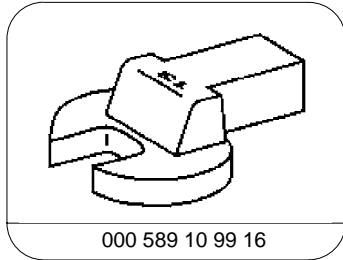


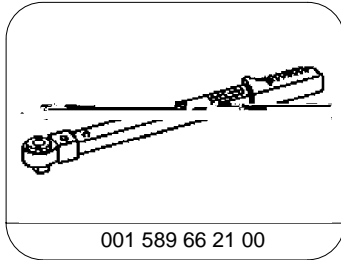
AR41.10-P-0400-01B	Remove propeller shafts at transfer case, install	
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Propeller shaft

Number	Designation		Model 461.302/ 332/342	Models 461.345	Model 463
BA41.10-P-1001-01B	Bolt, homokinetic propeller shaft to transmission flange	Nm	60	60	60
BA41.10-P-1002-01B	Bolt, propeller shaft to transmission flange	Nm	35	35	35




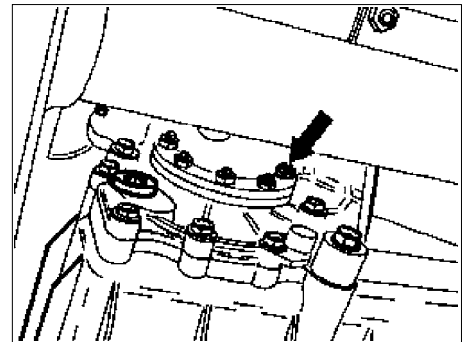
Open-end wrench bit 13 mm



Torque wrench


Remove output shaft to front axle

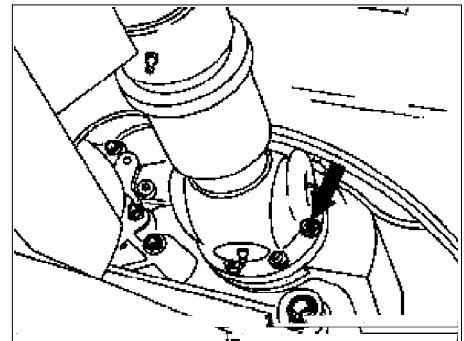
- 1 Shift manual or automatic transmission to neutral position, shift transfer case to on-road setting and raise left front wheel.
 - 2 Remove output shaft to front axle, while turning left front wheel.
 - 3 Tie up output shaft at one side.
-  Fit bolt at flange and secure.



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Disconnect drive shaft

- 4 Shift manual or automatic transmission to neutral position and shift transfer case to "N".
 - 5 Remove drive shaft while turning propeller shaft.
 - 6 Tie up drive shaft at one side.
-  Drive shaft is installed in homokinetic and normal version.

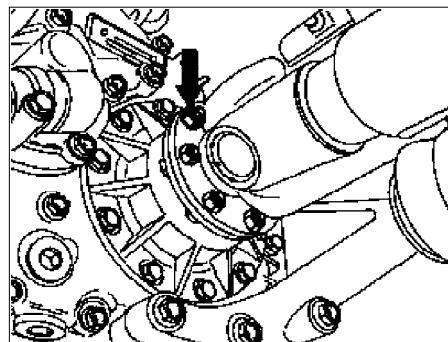


P41.10-2019-01

Remove output shaft to rear axle

- 7 Shift manual or automatic transmission to neutral position and shift transfer case to on-road setting.
- 8 Remove output shaft to rear axle, while turning left rear wheel.
- 9 Tie up output shaft at one side.

Shown on transfer case 750.653

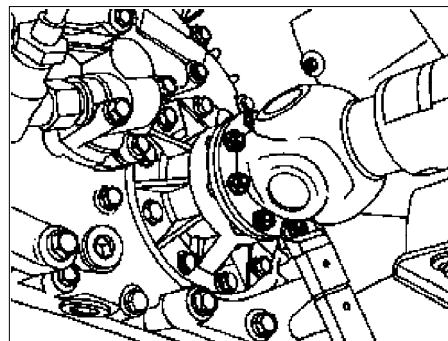


P41.10-2020-01

- 10 Install in reverse sequence.

i Installation:

- . Use new nuts.
- . Turn yellow marking on transfer case input flange all the way to the bottom.
- . Connect propeller shafts to front axle, rear axle and engine to transfer case. Ensure that the green marking of the propeller shafts on both sides of the transfer case is at the top.
- . Tighten bolts diagonally across.



P41.10-2021-01