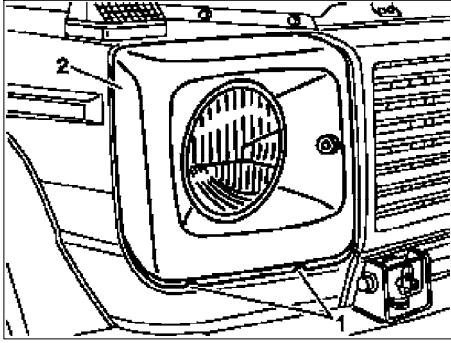


MODEL 461.217 /219 /223 /227 /229 /238 /239 /249 /266 /267 /321 /322 /323 /326 /327 /328 /329 /335 /336 /3 37 /338 /341 /365 /366 /367 /368 /302 /332 /342 /345 /401 /402 /403 /404 /405 /450 /451 /452 /454 /455 /456 /458 /459, 463.200 /204 /206 /207 /208 /209 /220 /221 /224 /225 /227 /228 /230 /231 /232 /233 /240 /241 /300 /304 /307 /308 /320 /321 /324 /325 /327 /328 /330 /331



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Model 463








- 1 Bolt
- 2 Headlamp cover

Model 461

- 1 Bolt
- 2 Headlamp cover



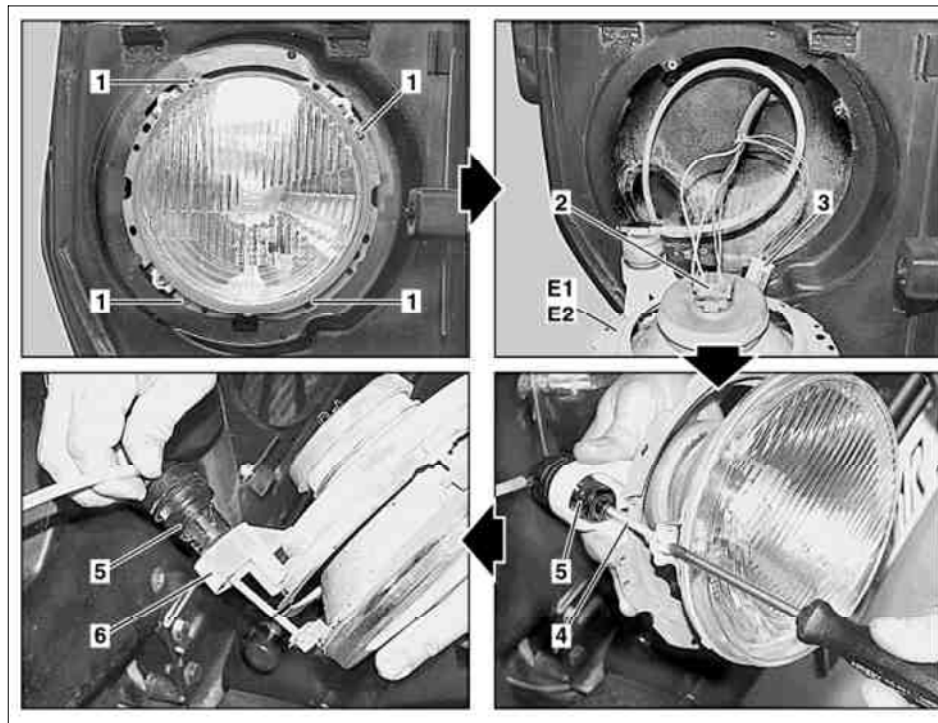
P88.00-2064-01

	Remove/Install		
1.1	Remove stone impact guard	 Only on vehicles with code L30.	
1.2	Remove ram guard	 Only on vehicles with code C75.  See Owner's Manual	
2	Unscrew screws (1)	 On Model 463 only slacken bolts (1).	
3	Remove headlamp cover (2) upward		
4.1	Detach washer fluid hose at headlamp cleaning system	 Detach washer fluid hose carefully, otherwise there is risk of cracks and fracture of the connectors.  Only on Model 463	
5	Install in the reverse order		

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Shown on model 461, right side

- 1 Bolts
- 2 Illumination electrical connector
- 3 Illumination electrical connector (parking lamp)
- 4 Adjustment screw
- 5 Headlamp range adjustment
- 6 Bracket
- E1 Left front headlamp unit
- E2 Right front headlamp unit



P82.10-3352-06

Operation no. of operation texts or standard texts and flat rates

Range	Op. no.	Operation text
G	824710	REMOVING AND INSTALLING LEFT FRONT HEADLAMP UNIT
G	824720	REMOVING AND INSTALLING RIGHT FRONT HEADLAMP UNIT
G	824730	REMOVING AND INSTALLING FRONT HEADLAMP UNITS (BOTH)

	Remove/Install		
1	Remove headlamp trim		AR88.00-P-2100G
2	Unscrew bolts (1)		
3	Remove left front headlamp unit (E1) or right front headlamp unit (E2)		
4	Disconnect electrical connectors (2) and (3)		
5	Completely unscrew adjustment screw (4) from headlamp range control (5)	Do not damage or dismantle hydraulic line of the headlamp range adjustment, closed system, otherwise replace system.	
6	Turn headlamp range control (5) to left and remove from mount (6)	Do not damage or dismantle hydraulic line of the headlamp range adjustment, closed system, otherwise replace system.	
7	Install in the reverse order		
8	Check headlamp adjustment		
			AP82.10-P-8260G