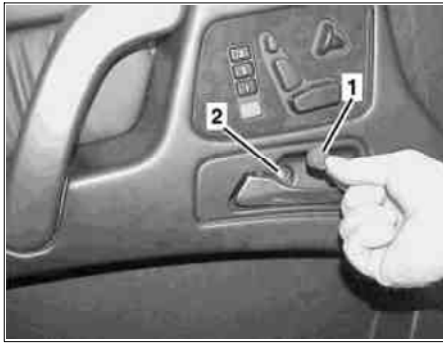


## MODEL 463.243 /244 /245 /246 /247 /248 /249 /250 /254 /309 /322 /323 /332 /333

- 1 Plug
- 2 Bolt
- 9 Bowden cable



P72.10-2289-01

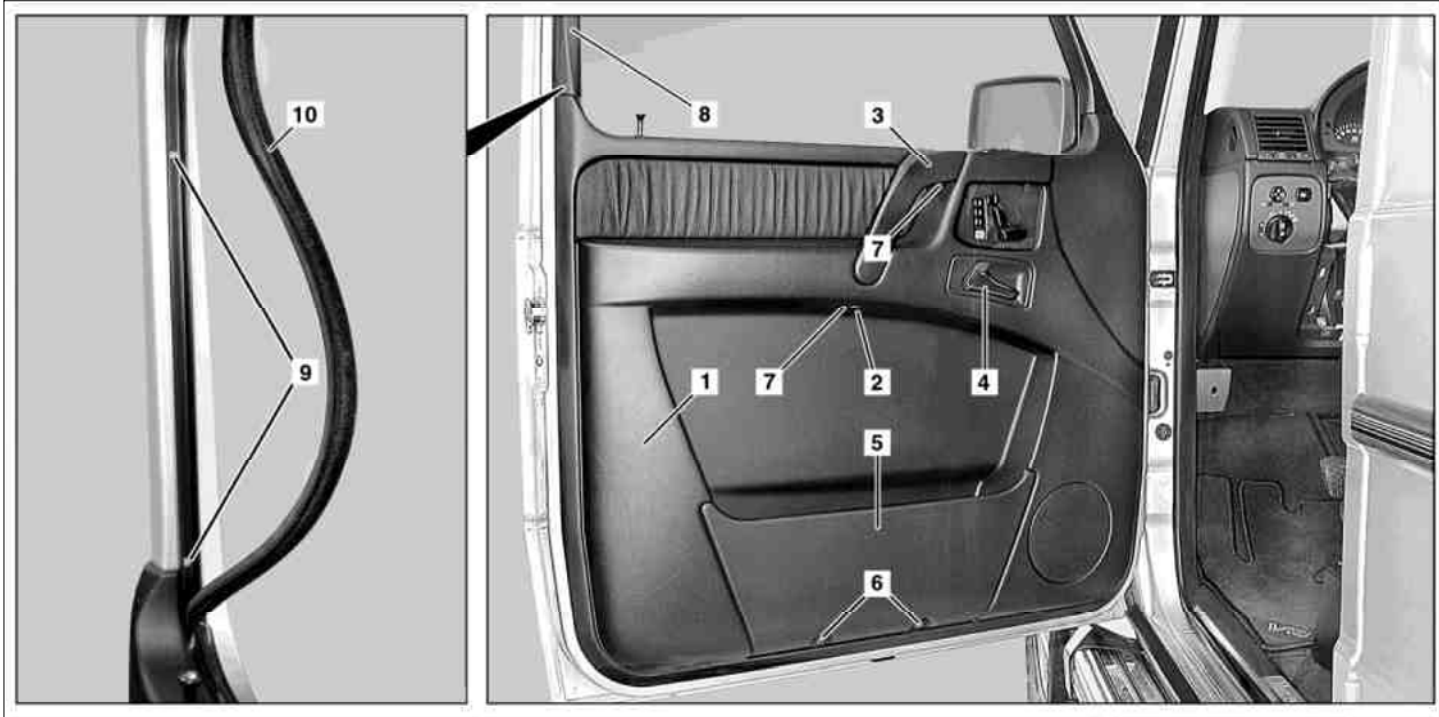


P72.10-2283-01

☒ ☒	Remove, Install		
1	Remove plug (1) from inner door actuation		
2	Unscrew screw (2) and unclip inner door actuation		
3	Unhook control cable (9) from inner door actuation		
4	Install in the reverse order		

MODEL 463.243 /244 /245 /246 /247 /248 /249 /250 /254 /309 /322 /323 /332 /333

MODEL 463.248 except CODE (979) Special protected version



P72.10-2576-09

- 1 Door liner  
2 Plug  
3 Door handle  
4 Inner door actuation

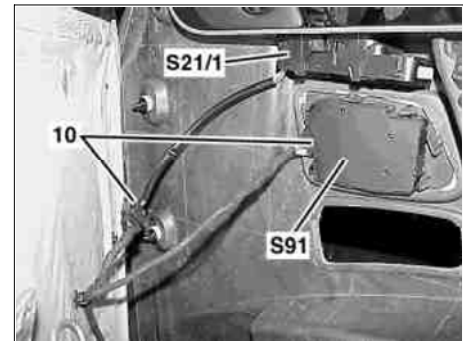
- 5 Door pocket  
6 Door pocket screw  
7 Door handle screw

- 8 Door frame paneling  
9 Bolt  
10 Guide felt








- 10 Connector  
11 Clip  
S21/1 Driver power window switch group  
S91 Left front ESA [ESV] switch group (with memory)

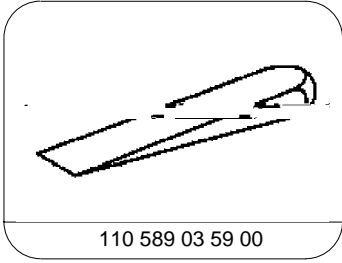


P72.10-2577-01



P54.25-2459-01

 	Remove, Install		
1	Remove inner door actuation from front door		AR72.10-P-2420GN
2.1	Unscrew locking knob (A)	 Only on model 463.246/ 249.	
3	Remove plugs (2) and unscrew screws (7) from door handle (3)		
4	Press door liner (1) off of inner door panel in area of clips (8)	 Check clips (8) for damage, replace if necessary. Otherwise the door liner extends from the door. 	*110589035900
5	Detach connectors (10)	 At driver-side power window switch group (S21/1) and left front seat adjustment switch group with memory (S91).	
6	Remove door liner (1)		
7	Check foil on inner door panel	 Replace damaged foil. When replacing foil, cut out mounting area and glue to overlap or seal with adhesive tape. Otherwise moisture can penetrate into the passenger compartment.	



110 589 03 59 00

Assembly wedge