

MODEL 463.243 /244 /245 /246 /247 /248 /249 /250 /254 /309 /322 /323 /332 /333



1 Cover, center of instrument panel
2 Bolt

3 Center air nozzle

4 Clip

P68.10-2510-09

	Remove/Install		
1.1 	Activate the service mode in the TELE AID emergency call system Notes regarding the Tele-Aid emergency call system	Model 463.244 /245 /247 /248 /250 /254 /309 /322 /323 /332 /333 with code ET2: TELE AID car phone emergency call system. Model 463.244 /245 /247 /248 /250 /254 /309 /322 /323 /332 /333 with Code ET2: TELE AID car phone emergency call system.	AR82.95-P-0005-03GR AH82.95-P-0001-01GA
Danger! 2 	Risk of explosion from hydrogen gas. Risk of poisoning and caustic burns from swallowing battery electrolyte. Risk of injury to eyes and skin suffering caustic burns from battery electrolyte or from contact with damaged lead acid batteries. Disconnect ground cable of battery Notes on battery	No fire, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and glasses. Pour battery electrolyte only into suitable and appropriately marked containers. All models except 463.248 with code 979. Model 463.248 with code 979 All models	AS54.10-Z-0001-01A AR54.10-P-0003G AR54.10-P-0003PM AH54.10-P-0001-01A
3	Remove differential lock switch group		AR54.25-P-1080GM
4	Remove center instrument panel cover (1)	Remove center instrument panel cover (1) only until screws (2) are accessible. Do not unplug connectors.	AR68.10-P-3430GM
5	Unscrew screws (2)		
6	Remove center air nozzle (3)	Pull center air nozzle (3) out of instrument panel at an angle upwards towards the front of the vehicle. Danger of damaging clips (4). Installation: Ensure that center air nozzle (3) is seated correctly on air ducts.	
7	Install in the reverse order		
8.1	Deactivate service mode in TELE AID emergency call system	Model 463.244 /245 /247 /248 /250 /254 /309 /322 /323 /332 /333 with code ET2: TELE AID car phone emergency call system.	AR82.95-P-0005-03GR

9	Read diagnostic trouble code memory and erase	<div> <div></div> <div>AD</div> </div> <div> <div></div> <div>STAR DIAGNOSIS</div> <div>Stored faults which may be caused by disconnecting cables or by simulation during removal and installation or test operations, must be processed and erased in the fault memories after completing the work.</div> </div>	AD00.00-P-2000-04A *WE58.40-Z-1013-06A
10	Perform basic programming		AR00.19-P-0200P

Workshop equipment/MB testers (see Workshop Equipment Manual)

WE58.40-Z-1013-06A	Diagnostic system STAR DIAGNOSIS, compact passenger vehicle, order number 6511 1801 00
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