

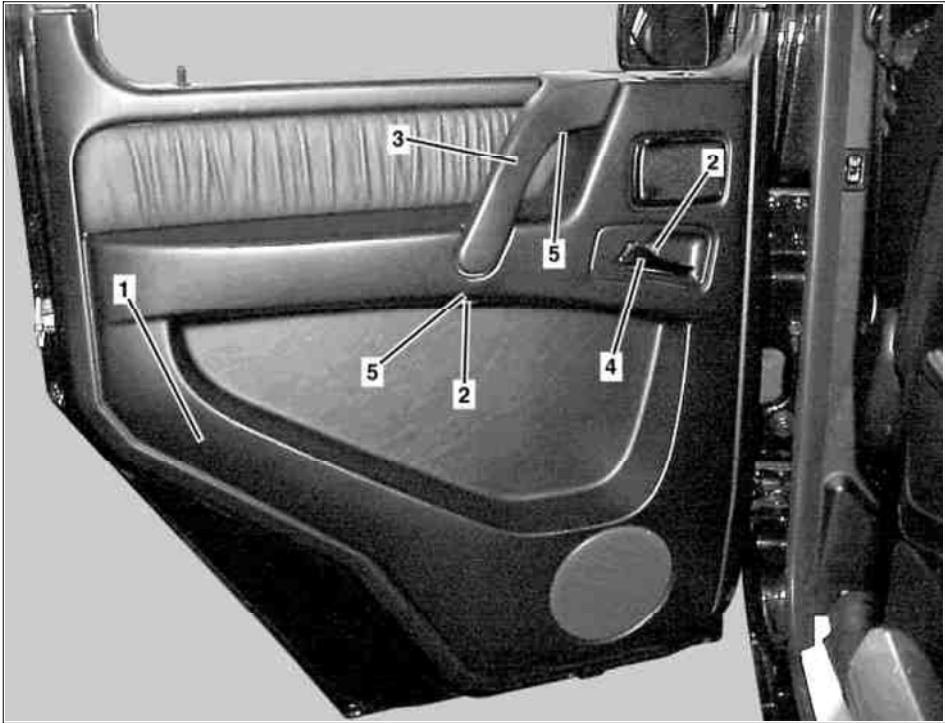
MODELS 463.243 /245 /246 /248 /249 /323 /333 except CODE (979) Special protected version

Wheelbase 2850 mm

MODEL 463.248

Wheelbase 2850mm

- 1 Door liner
- 2 Plug
- 3 Door handle
- 4 Inner door actuation
- 5 Screws for door handle

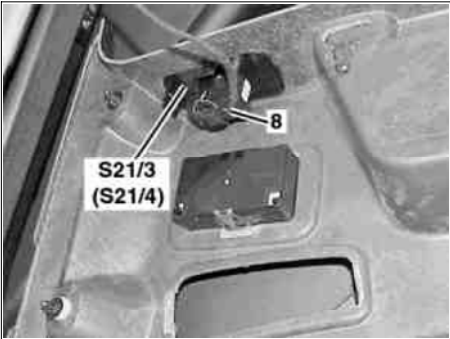


P72.12-2150-06

- 6 Clips
- S21/3 Left rear power window switch
- S21/4 Right rear power window switch

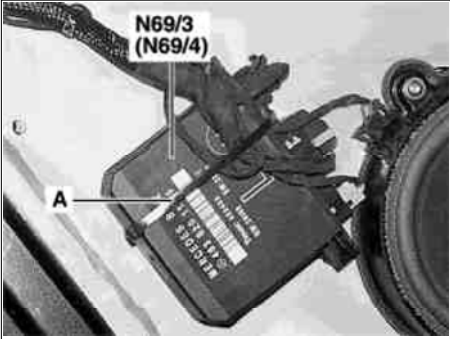


P72.12-2151-01










P54.25-2460-01

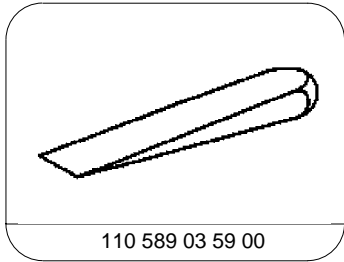
- A Cable strap
- N69/3 Left rear door control module
- N69/4 Right rear door control module



P72.29-2170-01

|   | Remove, Install | | |
|--|---|---|------------------|
| 1 | Remove plug (2) from door handle (3) and inner door actuation (4) | | |
| 2 | Unscrew screws (5) from door handle (3) | | |
| 3 | Remove inner door actuation (4) from rear door | | AR72.12-P-2310GN |
| 4 | Press door liner (1) off of inner door panel in area of clips (6) |   Check clips (6) for damage, replace if necessary. | *110589035900 |

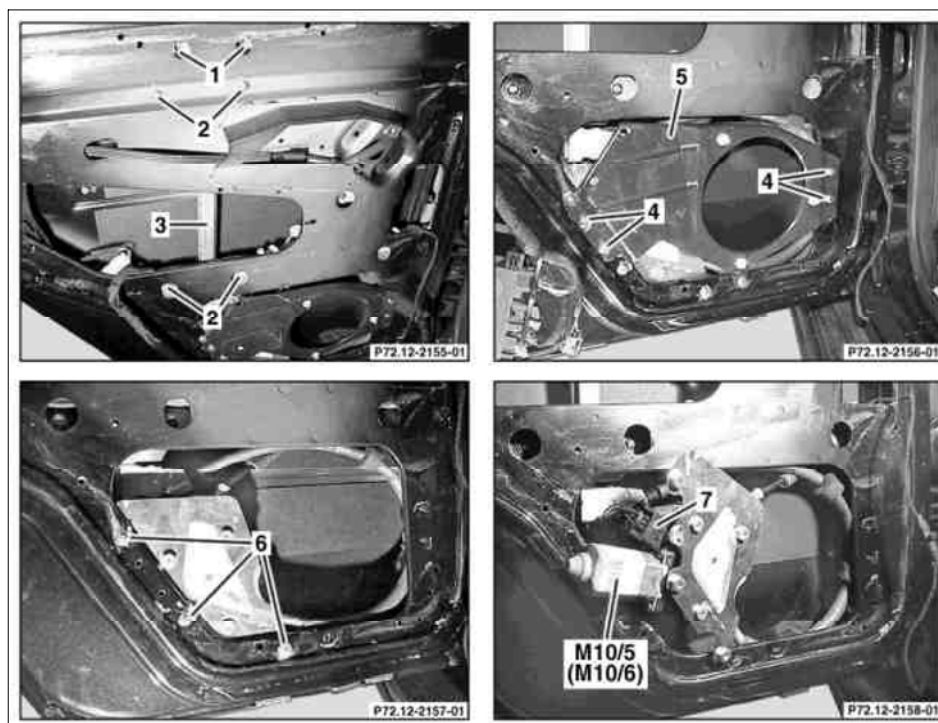
| | | | |
|---|--------------------------------|--|--|
| 5 | Disconnect coupling (8) |  On left rear power window switch (S21/3), right rear power window switch (S21/4). | |
| 6 | Remove door liner (1) |  Installation: Connect lines to left rear door control module (N69/3)/right rear door control module (N69/4) with one cable strap (A), if possible do not cross lines, otherwise difficulties can occur when installing the door liner (1). | |
| 7 | Check foil on inner door panel |  Replace damaged foil. When replacing foil, cut out mounting area and glue to overlap or seal with adhesive tape. | |
| 8 | Install in the reverse order | | |



Assembly wedge

MODEL 463.243 /245 /246 /248 /249 /323 /333 except CODE (979) Special protected version

- 1 Bolts
 2 Bolts
 3 Power window, guide rail
 4 Bolts
 5 Bracket
 6 Bolts
 7 Connector
 M10/5 Left rear power window motor
 M10/6 Right rear power window motor



P72.12-2161-06

| | Remove/Install | | |
|----------------|--|---|--------------------|
| 1 | Remove door liner from rear door | | AR72.12-P-1010GN |
| 2 | Remove loudspeaker in rear door | | AR82.62-P-7874GN |
| 3 | Remove rear door control module | | AR72.29-P-1100GN |
| 4 | Carefully remove door foil. | Installation: Check door foil, replace if necessary. | |
| Danger! | Risk of injury due to hands being crushed when window glass is not secured | Secure windows against falling down. | AS67.00-Z-0002-01A |
| 5 | Unscrew screws (1) from side window mount | Installation: Lightly position bolts (1), close side window for locating, then tighten bolts (1). | |
| 6 | Unscrew screws (2) from power window mount | Installation: Before tightening bolts (2) align power window guide rail (3) parallel to window frame | |
| 7 | Unscrew screws (4) for mount (5) | | |
| 8 | Unscrew screws (6) from right rear/left rear power window motor (M10/5, M10/6) | | |
| 9 | Disconnect connector (7) from right rear/left rear power window motor (M10/5, M10/6) | | |
| 10 | Completely remove power window from rear door | Do not twist motor relative to the power window. | |
| 11 | Install in the reverse order | | |
| 12 | Open side window, close and check for easy motion | | |