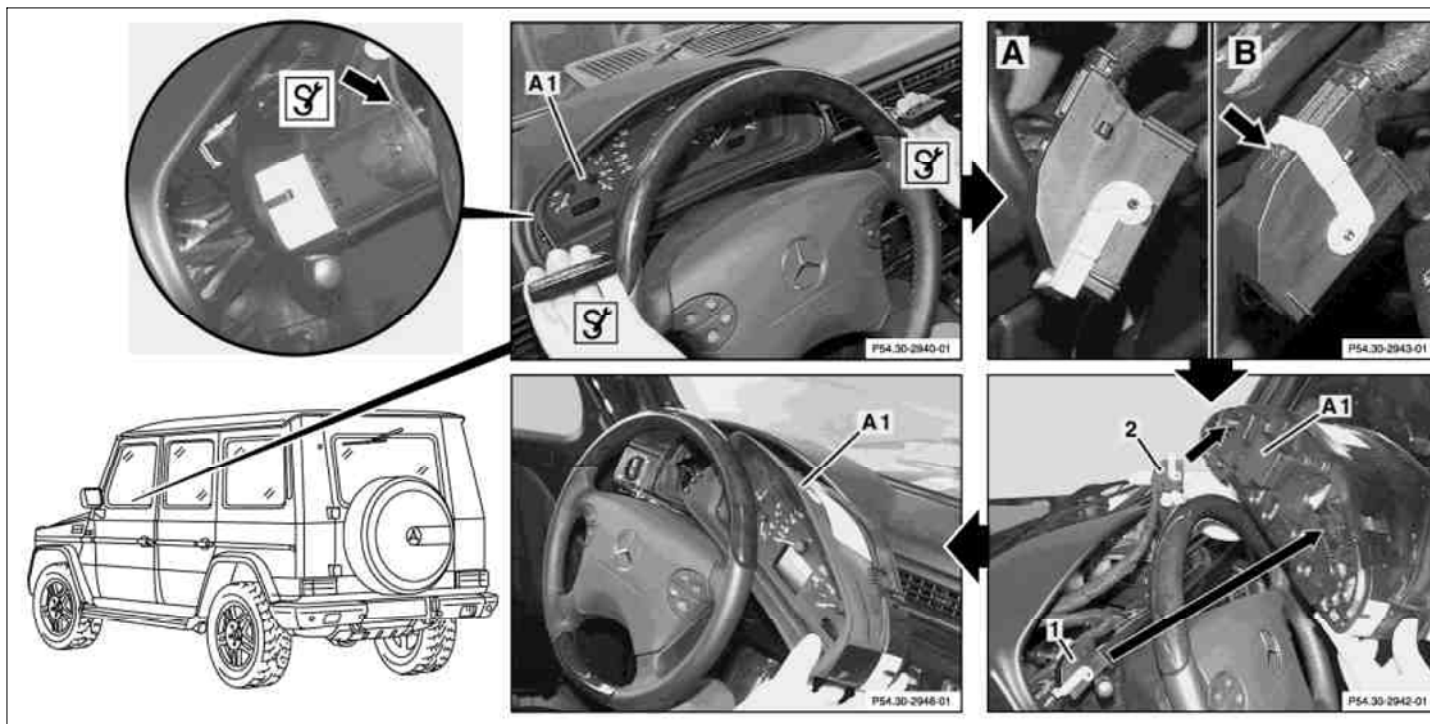


## MODEL 463 up to 30.11.00



P54.30-2947-09

TO1 Instrument cluster

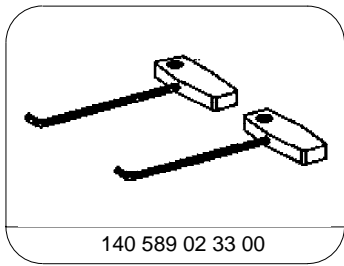
1 Electrical connection  
2 Electrical connection

A Connection disengaged  
B Connection engaged

## Operation no. of operation texts or standard texts and flat rates

Sector	Op. no.	Operation text
P	546015	INSTRUMENT CLUSTER REMOVAL AND INSTALLATION
P	546023	INSTRUMENT CLUSTER REPLACEMENT (FOLLOWING INSPECTION)

☒ ☒	Removal, installation		
1	Disconnect ground cable of battery	Model 463.241 with code 979 All models except 463.241 with code 979	AR54.10-P-0003PV AR54.10-P-0003G
2	Guide the pulling hook between the dashboard binnacle and the instrument cluster.	☒ ⚠ Do not damage instrument cluster. Guide in the pulling hook approx. 5 mm between the dashboard binnacle and the instrument cluster.	*140589023300
3	Pull out instrument cluster (A1).	⚠ Carefully pull left and right, alternately.	
4	Disengage the detent and remove the wiring connector (1).	Fig. A Connection disengaged Fig. B Connection engaged Press the release button (arrow) to disengage the detent.	
5	Disengage the detent and remove the wiring connector (2).	Fig. A Connection disengaged Fig. B Connection engaged Press the release button (arrow) to disengage the detent.	
6	Pull the instrument cluster (A1) to the right to remove.		
7	Install in the reverse order	ⓘ Diagnosis of instrument cluster using HHT up to 06.1999, using STAR diagnosis tool as of 06.1999.	



140 589 02 33 00

Pulling hook