



P91.60-2567-09

Illustrated on model 463 as of 01.07.02

- |   |                      |   |  |        |         |
|---|----------------------|---|--|--------|---------|
| 1 | Driver's airbag unit | 4 | Multifunction steering wheel connector | R12/13 | Squib 1 |
| 2 | Bolt                 | 5 | Squib electrical connector             | R12/14 | Squib 2 |
| 3 | Lock tab             |   |  |        |         |

	Remove, Install		
<b>Danger!</b>	<b>Risk of injury</b> when carrying out test or repair work on airbag or belt tensioner units	Store airbag unit with expulsion area on top, do not subject to temperatures above 100 °C. Interrupt power supply when working on such units.	AS91.00-Z-0001-01A
<b>Danger!</b>	<b>Risk of explosion</b> from electrolytic gas. <b>Risk of poisoning and irritation</b> if battery acid is swallowed. <b>Risk of injury</b> through burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	No fire, sparks, naked flames or smoking. Wear acid-resistant gloves, clothing and eye protection. Pour battery electrolyte only into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
	Notes on battery	All models	AH54.10-P-0001-01A
	Important instructions for performing repair, body work and welding on vehicles with airbag and emergency belt tensioner units		AH91.00-P-0002-01M
	Assessment of airbag and belt tensioner units in accident vehicles		AH91.00-P-0006-01B
	Legal provisions concerning handling and storage of airbag and emergency tensioning retractor units		AH91.00-P-0004-01A
1	Position steering wheel adjustment towards rear		
2.1	Activate service mode in the TELE AID emergency call system	Models 463.243/ 244/ 245/ 247/ 248/ 250/ 254/ 309/ 322/ 323/ 332/ 333 with code ET2: TELE AID car telephone emergency call system.	AR82.95-P-0005-03GR
	Notes on TELE AID emergency call system	Models 463.243244/ 245/ 247/ 248/ 250/ 254/ 309 / 322/ 323/ 332/ 333 with code ET2: Tele Aid car phone emergency call system	AH82.95-P-0001-01GA
3	Connect quiescent current retention unit		AR54.10-P-1030-07I *WH58.30-Z-1005-09A
4	Disconnect ground cable of battery	<b>Installation:</b> Encode radio, set clock, normalize power windows and set clock for stationary heater. for model 203. For model 463 except 463.248 with code 979. For model 463.248 with code 979.	AR54.10-P-0003P AR54.10-P-0003G AR54.10-P-0003PM

5	Unscrew screw (2)	Only for MODEL 203 Screw for airbag to steering wheel  Only on model 463 Bolt for airbag to steering wheel 	*BA91.60-P-1001-01A  *126589001000 *BA91.60-P-1001-01B  *000589011000
6.1	Lift airbag unit (1) and release electrical connectors (3, 4), disconnect	Only for MODEL 203	
6.2	Lift airbag unit (1), disconnect electrical connector for multifunction steering wheel (5) and connector for squib of driver airbag (R12/13)	Only on model 463 up to 30.06.02	
6.3	Lift driver airbag unit (1), unclip lock tabs (3) and disconnect electrical connectors (5) of squib 1(R12/13) and squib 2 (R12/14). Disconnect multifunction steering wheel electrical connector (4)	Only model 463 as of 01.07.02 <b>Installation:</b> The electrical connectors (5) must audibly engage on insertion.	
7	Remove airbag unit (1).  OS Notes regarding the disposal of airbag and belt tensioner units	If the airbag unit (1) is replaced, the defective unit must be disposed of properly:  Make airbag units unusable.	OS91.00-P-0001-01A  AR91.60-P-0611A
8	Install in the reverse order		
9.1	Deactivate service mode in TELE AID emergency call system	Models 463.243/ 244/ 245/ 247/ 248/ 250/ 254/ 309/ 322/ 323/ 332/ 333 with code ET2: TELE AID - car telephone emergency call system.	AR82.95-P-0005-03GR
10	Read out fault memory	STAR DIAGNOSIS Stored faults which can result from cables being disconnected or from simulation during installation or test work have to be processed and erased in the diagnostic trouble code memories after completing the work.	
AD	Connect STAR diagnosis tool, read out DTC memory, erase		AD00.00-P-2000-04A  *WE58.40-Z-1013-06A

**Airbag**

Number	Designation		Model 203
BA91.60-P-1001-01A	Screw for airbag to steering wheel	Nm	8

**Airbag**

Number	Designation		Model 463 up to 31.11.00	Model 463 as of 1.12.00
BA91.60-P-1001-01B	Screw for airbag to steering wheel	Nm	6	8